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Efficient assembly line design is a problem of considerable industrial importance. Assembly Line Design will be bought by technical personnel working in design, planning and production departments in industry as well as managers in industry who want to learn more about concurrent engineering. This book

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will also be purchased by researchers and postgraduate students in mechanical, manufacturing or micro-engineering.

This book attempts to treat line design and its related subjects in a cohesive manner, with an emphasis on design applications. It discusses general guidelines for

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Design And
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setting up assumptions
and determining line
performance

parameters, based on
empirical data from
literature reports.

The book deals with two
main decision problems
which arise when flow-
line production systems
are installed and
operated. The assembly
line balancing problem

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consists of partitioning the work, necessary to assemble the product(s), among different stations of an assembly line. If several models of a product are jointly processed on a line, this medium-term problem is connected with the short-term problem of determining an operating sequence of the models. In Part I

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Design And Balancing and sequencing problems are discussed, classified, and arranged within a hierarchical planning system. In the present second edition special emphasis is given to u-shaped assembly lines which are important components of modern just-in-time production systems. Part II is concerned with exact

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and heuristic procedures for solving those decision problems. For each problem type considered, a survey of existing procedures is given and new efficient solution methods are developed.

Comprehensive numerical investigations showing the effectiveness of the new methods and their

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superiority over existing approaches are reported.

This book constitutes the refereed proceedings of the Third International Workshop on Ant Algorithms, ANTS 2002, held in Brussels, Belgium in September 2002. The 17 revised full papers, 11

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short papers, and
extended poster
abstracts presented were
carefully reviewed and
selected from 52
submissions. The papers
deal with theoretical and
foundational aspects and
a variety of new variants
of ant algorithms as well
as with a broad variety
of optimization
applications in
networking and

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operations research. All in all, this book presents the state of the art in research and development in the emerging field of ant algorithms

This book deals with real time problems in assembly line balancing using MOST analysis and challenger matrix.

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It is easy to learn the philosophy and the concepts of kaizen. It is quite another challenge to translate the philosophy into action. While most books expound on the underlying principles and theory, Kaizen Assembly: Designing, Constructing, and Managing a Lean Assembly Line takes

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you step-by-step
through an actual kaizen
event. This approach
demonstrates in detail
the mindset, the
processes, and the
practical insight needed
to transform your
current assembly line
into a world-class lean
operation. Chris Ortiz
brings the experience of
over 150 successful
kaizen events to the

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pages of this unique
guide. Using clear,
succinct, and

unambiguous language
rather than more general
and esoteric terms found
in other books, he
explains how to
implement waste
reduction, 5S, time and
motion studies, line
balancing, quality-at-the-
source, visual
management, and

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workstation and
assembly line design.

Taking a unique
approach, the book
follows an example of
the assembly process for
an electric bike
including illustrations of
nearly every step along
the way. Ortiz even
includes the most
valuable teaching tool of
all: past mistakes, how
they were overcome,

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and how to identify and avoid them. Providing expert guidance that will last long after the consultants have left, Kaizen Assembly supplies the tools you need to make kaizen and lean assembly a permanent fixture at the heart of the shop floor.

With examples drawn from aerospace,

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electronics, household
appliance, personal
products, and
automotive industries,
Lean Assembly covers
the engineering of
assembly operations
through: Characterizing
the demand in terms of
volume by product and
product family,
component
consumption, seasonal
variability and life

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cycle. Matching the physical structure of the shop floor to the demand with the goal of approaching takt-driven production as closely as possible. Working out the details of assembly tasks station by station, including station sizing, tooling, fixturing, operator instructions, part presentation, conveyance between

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stations, and the geometry of assembly lines as a whole.

Incorporating mistake-proofing, successive inspection, and test operations for quality assurance. Lean Assembly differs from most other books on lean manufacturing in that it focuses on technical content as a driver for

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Implementation

methods. The emphasis is on exactly what

should be done. This

book should be the "dog-eared" and "penciled-in"

resource on every assembly engineer's desk.

?Assembly Line

Planning and Control

describes the basic

fundamentals of

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Design And Balancing
assembly lines for single model lines, mixed model make-to-stock lines, mixed model make-to-order lines and for one-station assembly. The book shows how to select the quantity of units to schedule for a shift duration, compute the number of operators needed on a line, set the conveyor speed,

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coordinate the main line
with sub-assembly lines,
assign the work
elements to the
operators on the line,
sequence the models
down the line, sequence
the jobs down the line,
calculate the part and
component requirements
for a line and for each
station, determine the
replenish needs of the
parts and components

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from the suppliers,
compute the similarity
between the models
being produced and
show applications, use
learning curves to
estimate time and costs
of assembly, and
measure the efficiency
of the line. The material
is timeless and the book
will never become
obsolete. The author
presents solutions with

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easy-to-understand

numerical examples that
can be applied to real-
life applications.?

An assembly line is a manufacturing process in which parts are added to a product in a sequential manner using optimally planned logistics to create a finished product in the fastest possible way. It

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is a flow-oriented production system where the productive units performing the operations, referred to as stations, are aligned in a serial manner. The present edited book is a collection of 12 chapters written by experts and well-known professionals of the field. The volume is organized in three parts

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Design And
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according to the last
research works in
assembly line subject.

The first part of the
book is devoted to the
assembly line balancing
problem. It includes
chapters dealing with
different problems of
ALBP. In the second
part of the book some
optimization problems
in assembly line
structure are considered.

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In many situations there are several contradictory goals that have to be satisfied simultaneously.

The third part of the book deals with testing problems in assembly line. This section gives an overview on new trends, techniques and methodologies for testing the quality of a product at the end of the assembling line.

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