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AWS D1.1 analogue designed for the welding of stainless steel wrought and cast shapes and plates. The most noticeable feature of D1.6 is the allowance of prequalified Welding Procedure Specifications (WPSs) for the austenitic stainless steels. This exemption from qualification testing is based on considerable experience with the most

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To be referenced as a supporting document for an SWPS, a PQR received from an industry or government agency must be qualified and documented in accordance with one of the nationally recognized codes or specifications such as AWS D1.1 through AWS D1.6, AWS D15.1, AWS D14.1 through AWS D14.6, ASME Boiler and Pressure Vessel Code, Section IX ...

### [Standard Welding Procedure Specifications \(SWPS\) - aws.org](#)

AWS D1.6/D1.6M:2007 An American National Standard Approved by the American National Standards Institute January 4, 2007 Structural Welding Code—Stainless Steel 2nd Edition Supersedes AWS D1.6:1999 Prepared by the American Welding Society (AWS) D1 Committee on Structural Welding Under the Direction of the AWS Technical Activities Committee ...

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Welder Qualification testing fees: Please call (920)865-2025 or (920) 621-9972 for weld test prices. Weld test pricing is based on A36 mild steel and will be supplied by Wisconsin Welding Services for standard welder qualification tests.

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